



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4085-3

Job Sheet 197668



Part No: D4085-3

Job Qty: 24 pcs

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/12/19

Job Tracking No:

Due Date: 8/19/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	24 pcs	8/19/19	0.00 0.00		Purchasing - 1 Purchasing - 2 Purchasing - 3	JUL 31 2019
110	Packaging 2-1 - Receive - B4B	24 pcs	8/19/19	0.00 0.00		Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B Packaging 2 - 29 - B4B Packaging 2 - 30 - B4B Packaging 2 - 31 - B4B Packaging 2 - 32 - B4B Packaging 2 - 33 - B4B Packaging 2 - 34 - B4B Packaging 2 - 35 - B4B Packaging 2 - 36 - B4B	JUL 31 2019
120	QC 6	24 pcs	8/19/19	0.00 0.00		QC 6 - 9 QC 6 - 68 QC 6 - 61	AUG 02 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201801



Part: D4085-3

Job No: 197668

Serial No/Batch: S201801

Revision:

Inspector:

Exp Date: 07/31/2019

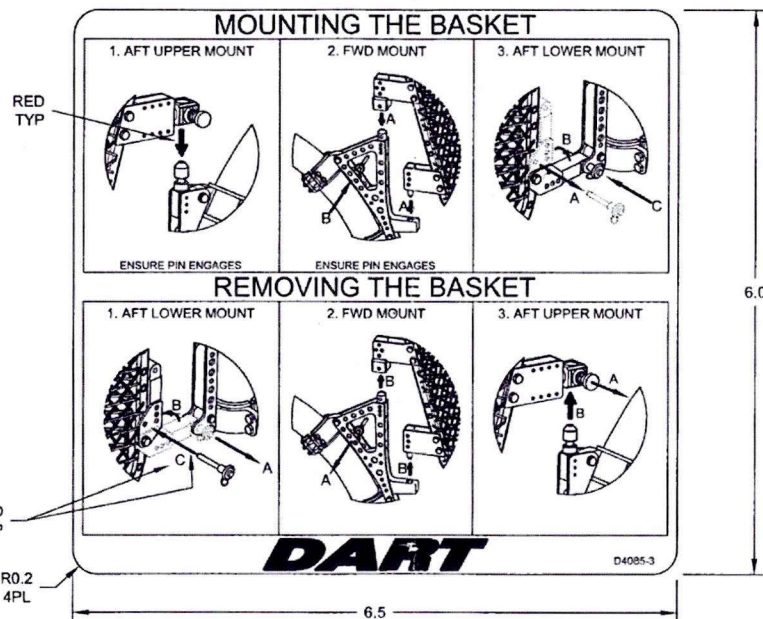
Instructions: Various STC's

Date: 07/31/19

Plex 7/12/19 12:26 PM Dart.Renwick.Jennife

				QC 6 - 40	
				QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	24 pcs	8/19/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	24 pcs	8/19/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Purchasing) Issue P/O: _____ Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM RECEIVING: _____ 140 - (QC21- Final Inspection - Work Order Release) <i>EXP. 2020/7/31</i> <i>Studio Letterage</i>					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4085-3P	Placard, Instructions	24 pcs (1 ea)	100-Purchasing	5201800	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D4085-3P	24	0	0	
Part Specifications					
Specifications could not be found.					

Plex 7/12/19 12:26 PM Dart.Renwick.Jennifer



D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-16

DESIGN	PH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044078



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044078

PO Date: 7/22/19

Due Date: 7/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-07-23

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198062	D2268P			Placard : Various STC's As Per Dwg D2268 Rev. B	Firmed	-	7/29/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							12 x	JUL 31 2019					
2	198066	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	7/29/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							12 x	JUL 31 2019					
3	197982	D3918-1P			Placard : Various STC's As Per Dwg D3918 Rev. A	Firmed	-	7/29/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							12 x	JUL 31 2019					
4	197668	D4085-3P			Placard, Instructions : AS PER DWG D4085 REV. C	Firmed	-	7/29/19	24 pcs	0 pcs	24 pcs	\$4.30556/pcs	\$103.33
							24 x	JUL 31 2019					
Grand Total:												\$343.33	

Handwritten signature and initials



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Tel (613) 632-5200

PURCHASE ORDER

POHB044078



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/22/19 3:32 PM Dart.Guerin.Kimberley

Studio SL2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 48366
Date: 07/30/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		✓ 12	D2268P. ✓	H	6.6667	80.00
		✓ 12	D3671-1P. ✓	H	6.6667	80.00
		✓ 12	D3918-1P. ✓	H	6.6667	80.00
		✓ 24	D4085-3P. ✓	H	5.2100	125.04
			PO# HB044078 ✓			
			Attn: Kim Guerin			
			Subtotal:			365.04
			H - HST			
			HST			47.46
RECEIVED JUL 31 2019 DART AEROSPACE LTD.						
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	412.50
Comment: WO25677					Amount Paid	0.00
Sold By:					Amount Owing	412.50

DAS
81
9-89